

LINDE PROCESS PLANTS, INC.
EXPERIENCE LIST OF REFINERY SULFUR RECOVERY UNITS

Jun-11

<u>YEAR COMPLETE</u>	<u>PLANT LOCATION</u>	<u>PROJECT DESCRIPTION</u>
2012	Mumbai, India	Engineering, design, procurement, fabrication and construction of two (2) trains, 65 LTD Sulfur Recovery Units with SCOT Tailgas Units and Incinerator.
2011	Gwangyang, Korea	Engineering and design for two (2) trains, 32.5 LTD Sulfur Recovery Units.
2007	Shreveport, LA	Engineering, design, procurement, fabrication and construction of a 20 LTD Sulfur Recovery Unit with CBA.
2006	Port Arthur, TX	Engineering, design, procurement, fabrication and construction of a 400 LTD Sulfur Recovery Unit with SCOT Tailgas Unit and Incinerator.
2006	Coffeyville, KS	Engineering, design, procurement, fabrication and construction of a 100 LTD Sulfur Recovery Unit (Oxygen Enrichment) with SCOT Tailgas Unit and Incinerator.
2006	Sinclair, WY	Engineering, design, procurement and fabrication of two (2) trains, 80 LTD Sulfur Recovery Units with SCOT Tailgas Units and Incinerators.
2005	Port Arthur, TX	Engineering, design, procurement, fabrication and construction of a 200 LTD SRU.
2000	Port Arthur, TX	Engineering, design, procurement, fabrication and installation of a 400 LTD sulfur recovery unit with a SCOT tailgas cleanup unit.
1998	LaPlata, Argentina	Engineering, design, procurement and fabrication of a 62 MT/D Sulfur Recovery Unit.
1998	Lujan de Cuyo, Argentina	Engineering, design, procurement and fabrication of a 60 MT/D Sulfur Recovery Unit.
1997	Alpharetta, GA	Engineering, design, procurement and fabrication of a 56 MT/D Sulfur Recovery Unit.
1996	Shreveport, LA	Engineering, design, procurement, fabrication and construction of a 20 LTD Sulfur Recovery Unit.
1995	El Dorado, AR	Engineering, design, procurement, fabrication and installation of an 80 LTD sulfur recovery unit with a SCOT tailgas cleanup unit. SRU has future O ₂ enrichment capability for 100 LTD capacity.
1994	Colombia, S.A.	Engineering, design, procurement and fabrication of a 35 LTD sulfur recovery unit.
1994	Meraux, LA	Engineering, design, procurement, fabrication and installation of an 80 LTD sulfur recovery unit with a SCOT tailgas cleanup unit.
1993	Salt Lake City, UT	Engineering, design, procurement and fabrication of a 15 LTD sulfur recovery unit with associated 165 gpm amine unit and 130 gpm sour water stripper.

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1993	Lawrenceville, IL	Engineering, design, procurement and fabrication of a 50 LTD sulfur recovery unit with a SCOT tailgas cleanup unit.
1992	Big Springs, TX	Engineering, design, procurement, fabrication and construction of a modular 60 LTD sulfur recovery unit and a SCOT tailgas cleanup unit.
1992	St. Paul, MN	Engineering, design, procurement and fabrication of a 50 LTD sulfur recovery unit and a SCOT tailgas cleanup unit.
1992	Canton, OH	Engineering, design, procurement and fabrication of a 58 LTD sulfur recovery unit.
1992	Cheyenne, WY	Engineering, design, procurement, fabrication and construction of a 65 LTD sulfur recovery unit.
1991	Wichita, KS	Engineering, design, procurement, fabrication and construction of a modular 20 LTD sulfur recovery unit.
1990	Honolulu, HI	Engineering, design, procurement and fabrication of a 20 LTD sulfur recovery unit and SCOT tailgas unit.
1988	Ponca City, OK	Engineering, design, procurement and fabrication of a 20 LTD sulfur recovery unit.
1987	McKee Refinery - Sunray, TX	Engineering, design, procurement and construction of a 55 LTD sulfur recovery unit and SCOT tailgas cleanup unit.
1984	Corpus Christi, TX	Procurement and fabrication of a 53 LTD sulfur recovery unit with a SCOT tailgas cleanup unit and Sulfinol gas treating unit.
1984	Honolulu, HI	Procurement and fabrication of a 14 LTD sulfur recovery unit.
1982	Garyville, LA	Procurement and fabrication of a 15 LTD sulfur recovery unit and packaged amine treater.
1982	Fuita, CO	Engineering, design, fabrication, procurement and construction of a 12 LTD sulfur recovery unit.