

**LINDE BOC PROCESS PLANTS LLC**  
**EXPERIENCE LIST OF REFINERY CRYO-PLUS UNITS**

| <u>YEAR COMPLETE</u> | <u>PLANT LOCATION</u>  | <u>PROJECT DESCRIPTION</u>                                                                                                                  |
|----------------------|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| 2001                 | Bayway Refinery        | Engineering, design, procurement, fabrication and construction of a 48 MMscfd design for ethylene recovery with full product fractionation. |
| 2001                 | Fort McMurray, Alberta | Process, design and technology license for 107 MMscfd ethylene recovery                                                                     |
| 1997                 | Houston, TX            | Engineering, design, procurement, fabrication and construction of a 66 MMscfd refinery off-gas unit.                                        |
| 1997                 | Los Angeles, CA        | Engineering of a 63 MMscfd refinery off-gas unit utilizing Pro-Quip's Cryo-Plus technology.                                                 |
| 1991                 | Belle Chasse, LA       | Engineering, design, procurement and fabrication of a modular 45 MMscfd refinery off-gas unit.                                              |
| 1991                 | Big Springs, TX        | Process and mechanical design, procurement, fabrication and construction of a modular 13 MMscfd refinery off-gas unit.                      |
| 1991                 | Billings, MT           | Engineering, design, procurement and fabrication of a 16 MMscfd refinery off-gas unit.                                                      |
| 1990                 | Convent, LA            | Process and mechanical design, procurement, fabrication and installation of 9 MMscfd refinery off-gas unit.                                 |
| 1990                 | Meraux, LA             | Process and mechanical design, procurement and fabrication of 13 MMscfd refinery off-gas unit.                                              |
| 1989                 | Denver, CO             | Process and mechanical design, procurement, fabrication and installation of 17 MMscfd refinery off-gas unit.                                |
| 1989                 | Memphis, TN            | Process and mechanical design, procurement, fabrication and installation of 18 MMscfd refinery off-gas unit.                                |

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| 1988                 | Gallup, NM            | Process and mechanical design, procurement, fabrication and installation of 1.3 MMscfd refinery off-gas unit with full fractionation. |
| 1987                 | Ponca City, OK        | Process and mechanical design, procurement and fabrication of 30 MMscfd refinery off-gas unit.                                        |
| 1986                 | Port Allen, LA        | Process and mechanical design, procurement and fabrication of 5.5 MMscfd refinery off-gas unit.                                       |
| 1986                 | Tyler, TX             | Process and mechanical design, procurement and fabrication and field installation of 25 MMscfd refinery off-gas unit.                 |
| 1985                 | Lake Charles, LA      | Process and mechanical design, procurement, fabrication and field installation of 40 MMscfd refinery off-gas unit.                    |
| 1985                 | Ponca City, OK        | Process and mechanical design, procurement and fabrication of 20 MMscfd refinery off-gas unit.                                        |
| 1984                 | Alma, MI              | Process and mechanical design, procurement and fabrication of 16 MMscfd refinery off-gas processing unit.                             |